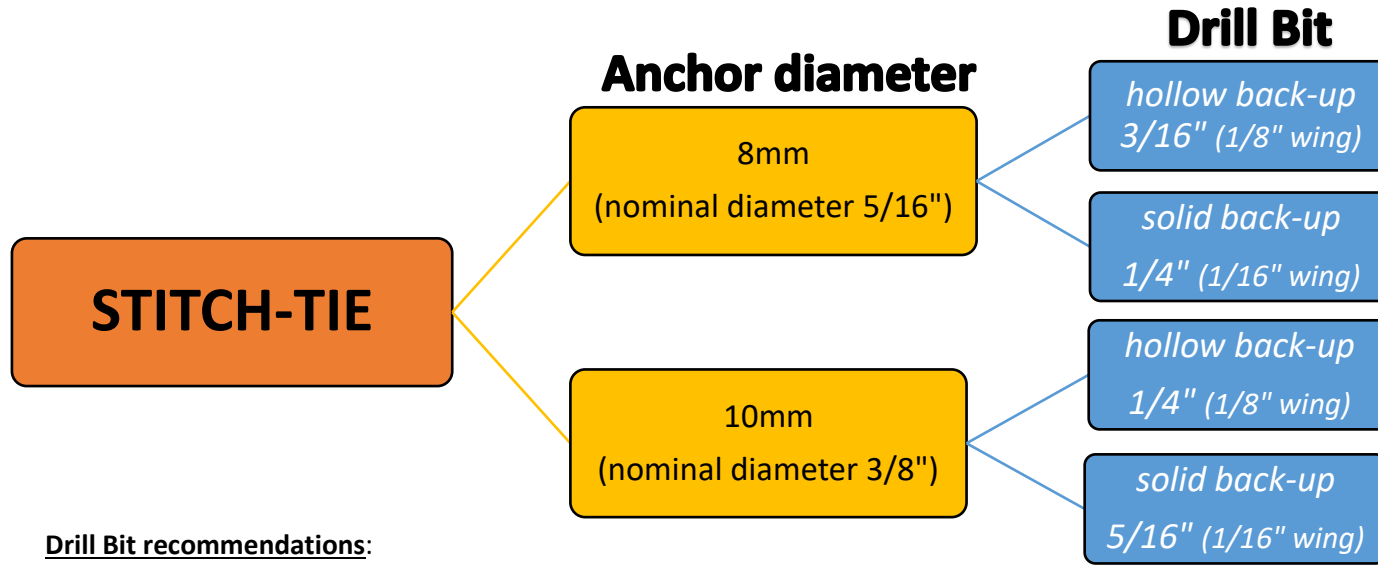


DRILL BIT GUIDE FOR STITCH-TIE HELICAL ANCHORS



Drill Bit recommendations:

- For Hollow Back-up use a hammer drill (3-jaw chuck) straight shank drill bit
- No SDS + hammer on drilling in hollow CMU (causes spall)
- 7/32" drill bit is available in solid back-up material if 1/4" pull test results are less than desired



SDS Rotary Hammer Drill

- SDS quick attachment- SDS Max not recommended
- Stronger percussion/chisel action
- Slower RPM for rotation
- Has 3 settings, rotation, hammer only, and hammer and rotation



Hammer Drill

- 3-jaw chuck bit attachment
- Not as strong percussion/chisel
- Faster RPM for drilling through substrates
- Has 2 settings, rotation and hammer and rotation